

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3878-1 ^{→ D206-781} PAR #: W/P Fault Category: Sm FAB NCR: Yes No DQA: 11 Date: 09-11-06
 Resolution: Scrap Disposition: Scrap QA: N/C Closed: 11 Date: 09-11-18

NCR: 52304		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
9/11/5	100	Port moved while w/S was cutting the outside Profile R.C. Process	<u>11/11</u> <u>09/11/5</u>	Scrap and Reorder Qty 1 Repla B# <u>M112585</u>	<u>11</u> 9-11-5	<u>Scrap</u> <u>09/11/5</u>	<u>11</u> <u>09/11/5</u>	<u>09/11/5</u>

NOTE: Date & initial all entries

Work Order ID 52304

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Item ID: D3878-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Cargo Floor Protector

Start Date: 9/23/2009 Start Qty: 20.00



Cust Item ID:

Required Date: 10/9/2009 Req'd Qty: 20.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

=) 8 or 10.5



/

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

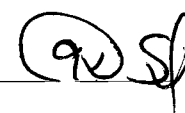
Memo

0.00

Packaging

PP 48597

9/11/5



140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/11/06

mf
09-11-05

Picklist Print

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Work Order ID: 52304



Parent Item: D3878-1RevA



Parent Item Name: Cargo Floor Protector



Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

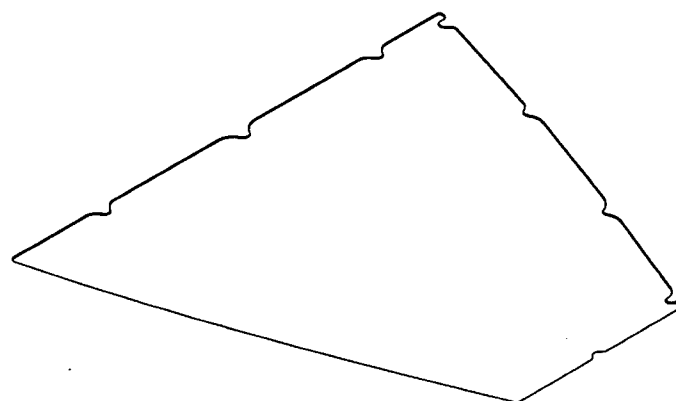
Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
F60029  lexan grey		Purchased	No			100	sf	0.0000	228.6000 		<u>B 9-11-4</u>	

m 112585

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 52304



D3878-1 CARGO FLOOR PROTECTOR

RELEASED
 09/05/05 MP

A	NEW ISSUE	PH	09.01.20
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PH		
CHECKED	PH	DRAWING NO.	REV. A
MFG. APPR.	PH	D3878	SHEET 1 OF 2
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	CARGO FLOOR PROTECTOR	NTS
DATE	09.01.20	COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

52804

